



# SABIC® PPCOMPOUND 6604/5

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 6604/5 is a mineral filled modified polypropylene. This material combines high scratch resistance, high stiffness, high impact and very high flow. This material has a very broad processing window and good esthical performance. Typical applications include automotive interior parts such as instrument panels, lower and upper dashboard, door panels and trim.

SABIC® PPcompound 6604/5 is a designated automotive grade.

IMDS ID: 16486807

## TYPICAL PROPERTY VALUES

Revision 20230331

| PROPERTIES                                  | TYPICAL VALUES | UNITS  | TEST METHODS |
|---------------------------------------------|----------------|--------|--------------|
| <b>POLYMER PROPERTIES</b>                   |                |        |              |
| <b>Melt Flow Rate (MFR)</b>                 |                |        |              |
| at 230 °C and 2.16 kg                       | 30             | dg/min | ISO 1133     |
| <b>Density <sup>(1)</sup></b>               | 1040           | kg/m³  | ISO 1183     |
| <b>Filler content</b>                       | 20             | %      | SABIC method |
| <b>Mould shrinkage <sup>(2)</sup></b>       |                |        |              |
| 24 hours after injection moulding           | 0.8            | %      | SABIC method |
| <b>MECHANICAL PROPERTIES <sup>(1)</sup></b> |                |        |              |
| <b>Tensile test</b>                         |                |        |              |
| Tensile modulus                             | 1750           | MPa    | ISO 527/1A   |
| stress at yield                             | 22             | MPa    | ISO 527/1A   |
| stress at break                             | 16             | MPa    | ISO 527/1A   |
| strain at break                             | 100            | %      | ISO 527/1A   |
| <b>Flexural test</b>                        |                |        |              |
| Flexural modulus                            | 1650           | MPa    | ISO 178/1A   |
| <b>Izod impact notched <sup>(3)</sup></b>   |                |        |              |
| at 23 °C                                    | N.B.           | kJ/m²  | ISO 180/1A   |
| at 0 °C                                     | 7              | kJ/m²  | ISO 180/1A   |
| at -20 °C                                   | 3.5            | kJ/m²  | ISO 180/1A   |
| <b>THERMAL PROPERTIES <sup>(1)</sup></b>    |                |        |              |
| <b>Heat deflection temperature</b>          |                |        |              |
| at 0.45 MPa (HDT/B)                         | 105            | °C     | ISO 75       |
| <b>Coeff. of linear thermal expansion</b>   |                |        |              |
| -30 °C to 100 °C                            | 75             | µm/mK  | ISO 11359-2  |

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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